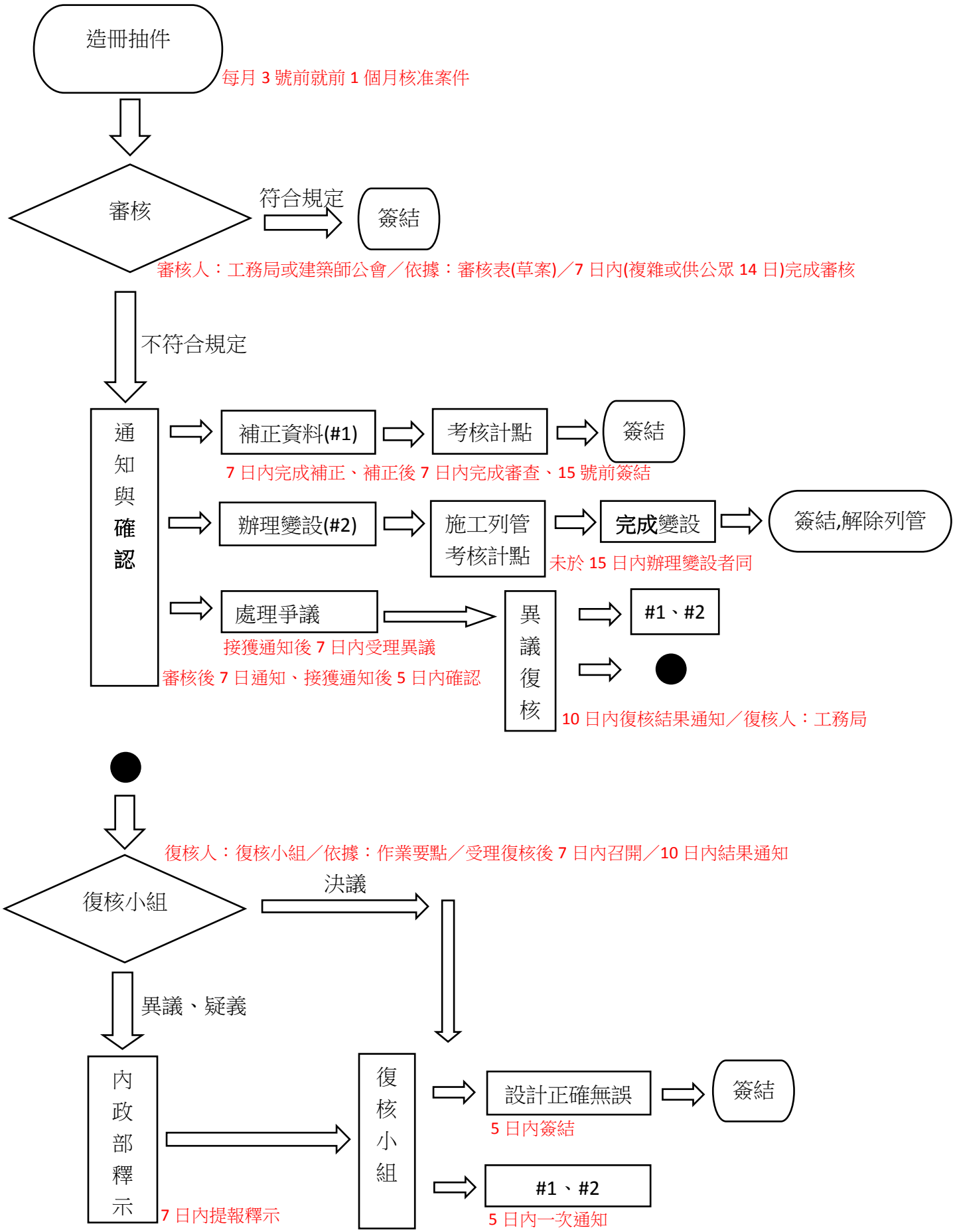抽查作業執行方式流程示意圖：